

Overhaul and Repair  
Services

**Hawker** Beechcraft

## Gear Exchange Program

For operators who cannot afford to be on the ground for long, our exchange service offers the ultimate in quality and convenience with absolute minimum downtime for your aircraft.

### How Does the Exchange Work?

The exchange program is simple and effective. When we receive your order, we will ship the exchange gear. When you receive the exchange gear, simply ship the “core” gear back to us.

Gear is configured with attaching hardware and brake plumbing. New hoses are also installed.

Our Base Overhaul **ALWAYS** Includes all expendable parts as well as all seals, o-rings, wipers, scrapers, felt pads, ID plates, placards, shims, miscellaneous bolts, washers, nuts, cotter pins, snap rings, and bushings.

Non-standard Replacement Parts: Includes but not limited to major components such as braces, pistons, axles, sockets, torque knees, cylinders, and absorbers as well as miscellaneous bearings, retainers, pins, brackets, brake tubes, drag leg arms, rig plates, switch plates, stops, hooks, and guides.

**For more information, please contact  
Bill McTyer 316-676-3204, [Bill\\_McTyer@hawkerbeechcraft.com](mailto:Bill_McTyer@hawkerbeechcraft.com)**

# Overhaul and Repair Services



## Gear Exchange Program

Part Number	Description	A/C Application
101-810000-651	MAIN LANDING GEAR	KA200 STD
101-810009-9	MAIN LANDING GEAR	KA200 HF
101-810010-5	MAIN LANDING GEAR ASSY	KA200 STD
101-810082-3	MAIN LANDING GEAR	KA300/350
101-810091-7	DRAG LEG ASSY	KA200 MECH
101-810135-19	DRAG LEG	KA200 MECH
101-810157-5	DRAG LEG ASSY	KA200/300/350 HYD
101-810157-7	DRAG LEG ASSY	KA200 HYD
101-820020-603	NLG ASSY	KA C90/F90/100/200/300/350 5/8" HW
101-820029-11	NOSE LANDING GEAR	KA C90/F90/100/200/300/350 1/2" HW
101-820034-5	DRAG BRACE ASSY, NOSE	KA200/300/350
114-810000-655	MAIN LANDING GEAR	1900 ALL
114-810000-656	MAIN LANDING GEAR ASSY	1900 ALL
114-810023-1	DRAG BRACE ASSY	1900 ALL
114-820021-651	NOSE GEAR ASSY	1900 ALL
115-810000-651	MAIN GEAR ASSY	99
115-810000-653	MAIN LANDING GEAR	99
50-810304-679	MAIN LANDING GEAR	KA90
50-810304-680	MAIN LANDING GEAR	KA90
50-810335-13	MLG DRAG BRACE ASSY	99 KA F90/100/200
50-810335-17	MLG DRAG BRACE ASY	99 KA F90/100/200
50-810335-19	MLG DRAG BRACE ASSY	99 KA F90/100/200
50-820010-605	DRAG BRACE	KA F90/200
50-820205-21	NOSE DRAG BRACE ASSY	KA200
50-820205-25	NOSE DRAG BRACE ASSY	KA C90/200
50-820205-37	NOSE DRAG BRACE ASSY	1900 ALL
90-810040-1	MLG DRAG BRACE ASY	KA 90
90-810040-2	MLG DRAG BRACE ASY	KA 90